

## OPERATION / MAINTENANCE

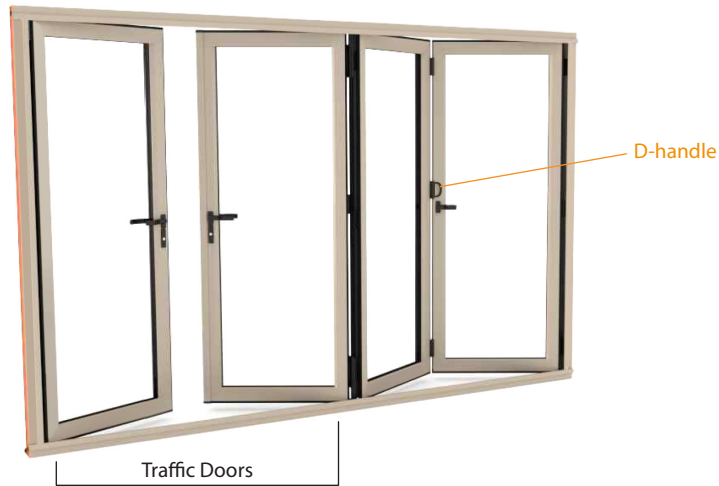
- The locking handles must not be used to pull the doors along the tracks or into the closed position.
- Keys should not be left in locks whilst opening or closing doors, as this can lead to damage to paint work.
- Ensure that the door track is kept clean and free from debris which may impede the correct operation of the door set. The door track must be unobstructed to achieve optimum motion of door roller sets.
- A fine spray of silicone lubricant will assist with the smooth motion of the doors.
- Clean door set using soapy water only.
- Apply a light machine oil or silicone-based lubricant to moving parts annually to ensure continued operation of rollers and locking mechanisms.



Note to Installer:  
Please ensure that this document is handed over to  
the homeowner once door is installed.

## OPERATION - OPENING

- Once unlocked, remove keys prior to opening the door.
- Always open traffic doors first.
- Ensure magnets are engaged each time before moving on to next door pair.



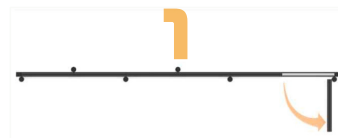
### Recommended sequence for opening a 6-5-1 WarmCore door.



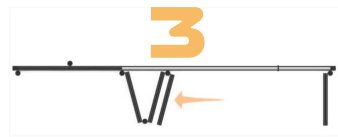
Opening the WarmCore door begins with the traffic doors. The folding doors are then opened.



Open the traffic door so that magnets are fully engaged before opening the adjoining folding doors.



Open the next doors along, ending with the door pair adjacent to the jamb. Ensure magnets are engaged on each pair.



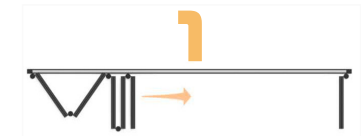
## OPERATION - CLOSING

- Close door pairs nearest the hinge first, then proceed along towards any traffic doors.
- Where 3 or more door leaves are hinged together, do not try to close them all at once by dragging the end door(s).
- Use D-handles to pull sashes closed. **Avoid pulling them by the locking handles.**
- Close any traffic doors last.

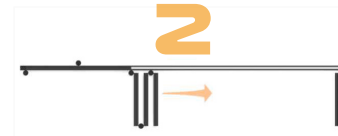
### Recommended sequence for closing a 6-5-1 WarmCore door.



Closing the WarmCore door begins with the folding doors nearest the hinge side. The traffic doors are the last to close.



Close the doors nearest the hinge first.



Once folding door pairs are fully closed and locked, proceed to the next pair along.



Close slave traffic door only once all adjoining folding doors are fully closed.



Master traffic door is last to close.

**Failure to follow operation instructions can cause the doors to not function correctly.**